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Therefore, this

United States Patent

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T. Todd Tschumi

Acting Commissioner of Patents and Trademarks

Pandra Morton

Attest



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United States Patent [19]

[11] Patent Number: **5,868,533**

Fiala

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[54] **FINISHING TOOL FOR PRECISION MACHINING OF HOLES**

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[52] U.S. Cl. **408/226; 279/93; 279/97; 403/349**

[58] Field of Search 408/226, 239 R, 408/239 A; 279/93, 97, 904; 403/348, 349; 285/360, 361, 396

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[57] **ABSTRACT**

Finishing tool for precision machining of holes includes a chuck unit having a driving head and a replaceable cutting element which includes at least one cutting blade and a cylindrical support shaft that is provided with a drive pin projecting from the supporting shaft. The supporting shaft being inserted into a cylindrical hollow of the driving head and the drive head includes a support groove for receiving the drive pin, while the pin is retained by a spring-loaded return movement prevention device.

3 Claims, 2 Drawing Sheets

